MADE

IMPRESSIONS DALLAS 2026 - OFFICIAL EXPO - TEE

DECORATION LOCATION: FRONT

POSITION	FUNCTION	MESH	LPI	DUROMETER	ANGLE	SQUEEGEE PRESSURE	STROKE SPEED	STROKE COUNT	OFF-CONTACT
1	UNDERBASE	305.31 / HI-DRO	85 LPI	65/90/65	5°	50 PSI	2	2	0.25 CM
2	HIGHLIGHT UNDERBASE	305.31 / HI-DRO	85 LPI	75/90/75	15°	50 PSI	2	1	0.25 CM
3	- STAMP -								
4	BLACK	305.31 / HI-DRO	85 LPI	65/90/65	5°	50 PSI	2	1	0.25 CM
5	PUFF UNDERBASE	81.70 / HI-DRO	85 LPI	65/90/65	20°	50 PSI	2	2	0.25 CM
6	- FLASH -								
7	PANTONE BRIGHT RED	305.31 / HI-DRO	85 LPI	75/90/75	15°	50 PSI	2	2	0.25 CM
8	- FLASH -								
9	PANTONE 100	305.31 / HI-DRO	85 LPI	75/90/75	5°	50 PSI	2	1	0.25 CM
10	PANTONE 102	305.31 / HI-DRO	85 LPI	75/90/75	5°	50 PSI	2	1	0.25 CM
11	WHITE	230.40 / HI-DRO	85 LPI	75/90/75	5°	50 PSI	2	1	0.25 CM
12	- FLASH -								
13	HIGHLIGHT WHITE	305.31 / HI-DRO	85 LPI	75/90/75	5°	50 PSI	2	1	0.25 CM
14	CLEAR GEL OVERLAY	81.70 / HI-DRO	85 LPI	65/90/65	20°	50 PSI	2	2	0.25 CM

Notes:
1: M3 White, reduce by 50-75% Finesse Base
2: Silky White or similar, reduce by up to 25% Finesse Base if necessary to clear screen
4: M3 Black, reduce by 50-75% Finesse Base
5: AVIENT NU-PUFF White
7: Omit M3 White from ink formula
10: Omit M3 White from ink formula
11: Silky White or similar
13: M3 White, reduce by 50-75% Finesse Base
14: Infinite FX HD clear 2 or Infinite FX SE Gel Clear